

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		648.4702 Job Sheet 193458 
	Part No: 648.4702 Part Name: C3 Overhaul Provisions  Part Weight: 0 lbs Job Created: 4/15/19 Due Date: 5/2/19 Type: SOLD Note: O&OPM-C3 REV.4 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS Ship Via:	Job Qty: 6 pcs Status: New Job Tracking No: Created By: Jennifer Renwick Description: 	Priority: Medium
Bill of Materials			


Container No: S180310

Part: 648.4702
Job No: 193458
Serial No/Batch: S180310
Revision: 4
Inspector:
Exp Date:
Instructions:

Date: 05/10/19

order 15366

C2-3-1
C3-4-1
C3-13-1

Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier
							Workcenter / Supplier Lead Time Sign-off
110	Small Fab - 1	6 pcs	5/2/19	0.00	6.00		Small Fab - 1 Small Fab - 2 Small Fab - 3 Small Fab - 4 Small Fab - 5 Small Fab - 6 Small Fab - 7
120	QC 4	6 pcs	5/2/19	0.00	0.00		QC 4 - 28 QC 4 - 58 QC 4 - 69 QC 4 - 9 QC 4 - 46 QC 4 - 68
130	Packaging 3-1 - Stock - B4B	6 pcs	5/2/19	0.00	0.00		Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B
135	DC - 1 - B4B	6 pcs	5/2/19	0.00	0.00		DC - 1 - B4B DC - 2 - B4B
140	QC 21 - FG	6 pcs	5/2/19	0.00	0.00		QC 21 - FG - 21 QC 21 - FG - 70 QC 21 - SA - 53

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 648.4702
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402
 140 - (QC21- Final Inspection - Work Order Release)

009592

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	12 Ea (2 ea)	110-Small Fab - 1	50783061
188-FSCS-832-5/8	Clock Spring Cover Screw	24 Ea (4 ea)	110-Small Fab - 1	5126889
600.1309-A	Label	6 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	6 pcs (1 ea)	110-Small Fab - 1	5030325
AN4-16A	Bolt	18 Ea (3 ea)	110-Small Fab - 1	5157301
C2-14-2	Label Rivets	12 Ea (2 ea)	110-Small Fab - 1	5040661
C2-3-1	Latch Shaft Du Bearing	12 pcs (2 ea)	110-Small Fab - 1	5163207
C2-3-2-1	Roller Pin Retaining Ring	12 Ea (2 ea)	110-Small Fab - 1	5168898
C2-3-3-1	Latch Roller DU Bearing	6 pcs (1 ea)	110-Small Fab - 1	5120788
C2-3-5	Spacer, Teflon	12 Ea (2 ea)	110-Small Fab - 1	5111642
C2-3-8	Actuator Shaft Bushing	12 pcs (2 ea)	110-Small Fab - 1	5117506x10 5178019x2
C3-10-2	Lock Spring	6 pcs (1 ea)	110-Small Fab - 1	5113706
C3-12-1	Lock Bushing	12 pcs (2 ea)	110-Small Fab - 1	5117810
C3-12-6	Lock Roller Pin Circlip	12 Ea (2 ea)	110-Small Fab - 1	5157856
C3-13-1	Keeper Bushing	12 pcs (2 ea)	110-Small Fab - 1	5068888
C3-13-5	Spring, Keeper	6 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	24 pcs (4 ea)	110-Small Fab - 1	5177831
C3-3-9	Actuator Spring	6 pcs (1 ea)	110-Small Fab - 1	5128855
C3-4-1 - PO	Load Beam Bushing	12 pcs (2 ea)	110-Small Fab - 1	5075380
C3-7-1	Load Beam Bumper	6 pcs (1 ea)	110-Small Fab - 1	5107793
C3-7-2	Lock Bumper	12 pcs (2 ea)	110-Small Fab - 1	5120071
C3-8-4	Solenoid Cover Gasket	6 pcs (1 ea)	110-Small Fab - 1	5150351
NAS1149F0463P	Washer	48 Ea (8 ea)	110-Small Fab - 1	5091088
MS21044N4	Nut, Self-Locking	24 Ea (4 ea)	110-Small Fab - 1	5119266
AN4-17A	Bolt	6 Ea (1 ea)	110-Small Fab - 1	5157429
MS21083N3	Nut	12 Ea (2 ea)	110-Small Fab - 1	5057938
NAS1149F0332P	Washer	12 Ea (2 ea)	110-Small Fab - 1	5150462
MS35266-63	Solenoid Cover Screw	6 Ea (1 ea)	110-Small Fab - 1	5038767
NAS1149F0363P	Washer	6 Ea (1 ea)	110-Small Fab - 1	5075330
AN6-15A	Bolt	6 Ea (1 ea)	110-Small Fab - 1	5076004
MS21083N6	Nut	6 Ea (1 ea)	110-Small Fab - 1	5180294
NAS1149F0632P	Washer	12 Ea (2 ea)	110-Small Fab - 1	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	12	194	0
	188-FSCS-832-5/8	24	111	0
	600.1309-A	6	93	0
	600.1313	6	6	0
	AN4-16A	18	280	0
	AN4-17A	6	457	0
	AN6-15A	6	20	0
	C2-14-2	12	180	0
	C2-3-1	12	22	0
	C2-3-2-1	12	96	0
	C2-3-3-1	6	25	0
	C2-3-5	12	69	0
	C2-3-8	12	12	0
	C3-10-2	6	25	0
	C3-12-1	12	31	0
	C3-12-6	12	52	0
	C3-13-1	12	24	0
	C3-13-5	6	102	0
	C3-3-4-1	24	77	0
	C2-3-9	6	60	0
	C3-4-1	12	1	0
	C3-7-1	6	13	0
	C3-7-2	12	46	0
	C3-8-4	6	10	0
	MS21044N4	24	120	0
	MS21083N3	12	122	0
	MS21083N6	6	113	0
	MS35266-63	6	30	0
	NAS1149F0332P	12	5,299	0
	NAS1149F0363P	6	440	0
	NAS1149F0463P	48	509	0
	NAS1149F0632P	12	389	0

Part Specifications

Specifications could not be found.